



MELANGE MERCERISED

Hatfil Bespoke

Data Sheet

Ne	NE 6/2
Composition	100% combed cotton MELANGE gassed mercerised

Service & Availability

Stock Service	MOQ 300 kg
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Stripes & Intarsio

Ask for a purpose specific dyeing when ordering yarn. For contrasting coloured sweaters, wash in water adding up to 10% of acetic acid, without using neither silconic nor basic softeners.

Finishing

Carry out a gentle steaming to shape the garment before washing. Wash lightly in warm water to stabilize sizing and minimize shrinkage. Use a soft spin cycle and tumble dry at no more than 60–70°C. When pressing, use abundant steam. It's essential to run dedicated tests on your own knitted fabrics before beginning full-scale production, as results will vary based on your machinery, tension settings, and stitch type.

Requirements

WASHING FASTNESS AT 40° C (WATER) – ISO 105/C06	Discharge on cotton: 4 Colour changing: 4
DRY CLEANING FASTNESS – ISO 105/D01	Discharge on cotton: 4 Colour changing: 4
FASTNESS TO ACID AND ALKALINE PERSPIRATION – ISO 105	Discharge on cotton: 4 Colour changing: 4
RUBBING FASTNESS – ISO 105/X12	Dry: 4 Wet - Light colors: 4 Wet - Medium dark colors: 3/4 Colour changing - Light colors: 4 Colour changing - Medium dark colors: 3/4