



20/1 Core Spun + 78 dtex

Weaving

Data Sheet

Composition	Combed Cotton + 78 dtex Elasthan
Service & Availability	
Stock Service	Fast Service

Stripes & Intarsio

Ask for a purpose specific dyeing when ordering yarn. For contrasting coloured sweaters, wash in water adding up to 10% of acetic acid, without using neither silconic nor basic softeners.

Finishing

Carry out a gentle steaming to shape the garment before washing. Wash lightly in warm water to stabilize sizing and minimize shrinkage. Use a soft spin cycle and tumble dry at no more than 60–70°C. When pressing, use abundant steam. It's essential to run dedicated tests on your own knitted fabrics before beginning full-scale production, as results will vary based on your machinery, tension settings, and stitch type.

Requirements

WASHING FASTNESS AT 40°
C (WATER) – ISO 105/C06

DRY CLEANING FASTNESS –
ISO 105/D01

FASTNESS TO ACID AND
ALKALINE PERSPIRATION –
ISO 105

RUBBING FASTNESS – ISO
105/X12