



Data Sheet

Nm	NM 3/100
Ne	NE 60/3
Composition	100% COTTON PIMA GOTS ELS COMPACT
Gauge	18
Ply	1
Handfeel	Soft Plus

Certificates



Optional Certificates



Service & Availability

Stock Service	STOCK 24
Custom Colours	Si

Sustainability

Compliant ZDHC	Si
Compliant REACH	Si
Compliant GB	Si

Traceability

Fiber Origin	USA
Spinning Country	TURKEY
Dyeing Country	TURKEY
Custom Code	520527000000

Suggested Labeling



Dyeing lots Hanks (KG)

Sampling	1/1.5/14/20/36/44
Production	72/84/128/144/168/256/336

Stripes & Intarsio

Ask for a purpose specific dyeing when ordering yarn. For contrasting coloured sweaters, wash in water adding up to 10% of acetic acid, without using neither silconic nor basic softeners.

Finishing

Carry out a gentle steaming to shape the garment before washing. Wash lightly in warm water to stabilize sizing and minimize shrinkage. Use a soft spin cycle and tumble dry at no more than 60–70°C. When pressing, use abundant steam. It's essential to run dedicated tests on your own knitted fabrics before beginning full-scale production, as results will vary based on your machinery, tension settings, and stitch type.

Requirements

WASHING FASTNESS AT 40° C (WATER) – ISO 105/C06	Discharge on cotton: 4 Colour changing: 4
DRY CLEANING FASTNESS – ISO 105/D01	Discharge on cotton: 4 Colour changing: 4
FASTNESS TO ACID AND ALKALINE PERSPIRATION – ISO 105	Discharge on cotton: 4 Colour changing: 4
RUBBING FASTNESS – ISO 105/X12	Dry: 4 Wet - Light colors: 3 Wet - Medium dark colors: 3 Colour changing - Light colors: 3 Colour changing - Medium dark colors: 3
Pilling (ISO 12945-1:2002)	3/4
Flammability	CLASS 1 NO INFLAME