



Data Sheet

|             |                              |
|-------------|------------------------------|
| Nm          | NM 4/135                     |
| Ne          | NE 80/4                      |
| Composition | 100% COTTON PIMA COMPACT ELS |
| Gauge       | 18                           |
| Ply         | 1                            |
| Handfeel    | Soft                         |

Certificates



Optional Certificates



Service & Availability

|                |          |
|----------------|----------|
| Stock Service  | STOCK 12 |
| Custom Colours | Si       |

Sustainability

|                 |    |
|-----------------|----|
| Compliant ZDHC  | Si |
| Compliant REACH | Si |
| Compliant GB    | Si |

Traceability

|                  |              |
|------------------|--------------|
| Fiber Origin     | USA          |
| Spinning Country | Turkey       |
| Dyeing Country   | Turkey       |
| Custom Code      | 520543009000 |

Suggested Labeling



Dyeing lots Hanks (KG)

|            |                           |
|------------|---------------------------|
| Sampling   | 1/1.5/14/20/36/44         |
| Production | 72/84/128/144/168/256/336 |

Stripes & Intarsio

Ask for a purpose specific dyeing when ordering yarn. For contrasting coloured sweaters, wash in water adding up to 10% of acetic acid, without using neither silconic nor basic softeners.

Finishing

Carry out a gentle steaming to shape the garment before washing. Wash lightly in warm water to stabilize sizing and minimize shrinkage. Use a soft spin cycle and tumble dry at no more than 60–70°C. When pressing, use abundant steam. It's essential to run dedicated tests on your own knitted fabrics before beginning full-scale production, as results will vary based on your machinery, tension settings, and stitch type.

Requirements

|                                                      |                                                                                                                                                                                     |
|------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| WASHING FASTNESS AT 40° C (WATER) – ISO 105/C06      | Discharge on cotton: <b>4</b><br>Colour changing: <b>4</b>                                                                                                                          |
| DRY CLEANING FASTNESS – ISO 105/D01                  | Discharge on cotton: <b>4</b><br>Colour changing: <b>4</b>                                                                                                                          |
| FASTNESS TO ACID AND ALKALINE PERSPIRATION – ISO 105 | Discharge on cotton: <b>4</b><br>Colour changing: <b>4</b>                                                                                                                          |
| RUBBING FASTNESS – ISO 105/X12                       | Dry: <b>4</b><br>Wet - Light colors: <b>4</b><br>Wet - Medium dark colors: <b>3</b><br>Colour changing - Light colors: <b>4</b><br>Colour changing - Medium dark colors: <b>3/4</b> |